

SWIVEL ROCKER DEALER ASSEMBLY GUIDE

(For all aluminum swivel rockers)

Open and unwrap all components received; verify that all parts listed in Table 1 are included. If any parts are missing, please contact your dedicated Inside Support Associate via email or at 1.855.502.9988 for assistance.

Table 1		
Item	Picture	Quantity
Chair bucket		1
Swivel base (hardware included, individual items shown below)		1
Threaded stainless steel bolt, painted to match chair finish	1	8
Washer, painted to match chair finish	0	16

Lock washer, painted to match chair finish	0	8
Threaded nut, painted match chair finish		8

Tools required:



Adjustable wrench

Assembly:

1. The swivel base ships partially assembled. The motion mechanism at the top of the swivel base is U shaped and includes fibreglass rocker plates. Using the adjustable wrench, remove the 4 bolts and their accompanying hardware (washers, locking washer and nut) from the open end of the U as shown in Figure 1.

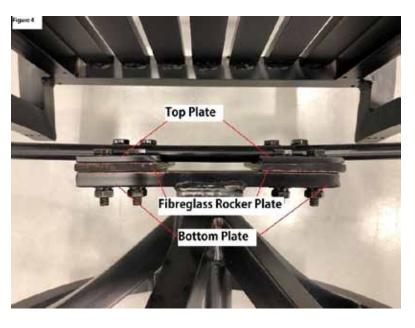


2. Position the chair bucket over the swivel base with the open end of the U at the back of the chair, lining up the 4 holes on the chair bucket rail underneath the seat with the 4 holes in the swivel base where you removed the bolts as shown in Figure 2.



3. Fasten chair bucket to swivel base with bolts and hardware that you previously removed, as shown in Figures 3 and 4. Tighten snugly with adjustable wrench.





4. Tighten all bolts.

5. Assembly complete! (see Figure 5 showing open end of the U at the back of the chair.)



*Fibreglass Rocker Plates (shown below) control both the rocking motion and the range of motion for the chair and have a life cycle of 5 years during normal residential use.

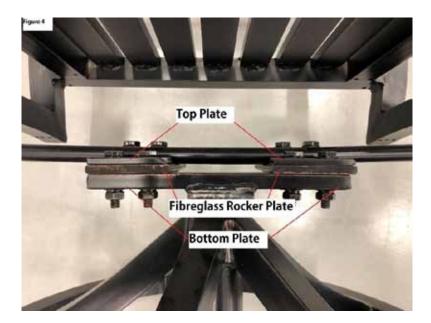
Replacement Fibreglass Rocker Plates are available to order as parts from CABANACOAST; please contact your dedicated Inside Support Associate via email or at 1.855.502.9988 for assistance.

Replace Fibreglass Rocker Plates:



- 1. Using an adjustable wrench, loosen and remove 4 bolts holding chair bucket rail to swivel base; set chair bucket, bolts and accompanying hardware aside.
- 2. Loosen and remove 4 bolts holding top plates, fibreglass rocker plates and bottom plate to circular base portion of swivel base; set bolts and accompanying hardware, and top plates aside, leaving bottom plate in position.
 - 3. Place replacement rocker plates in position lining up holes.

4. Place top plates in position; fasten to swivel base with the 4 bolts and hardware that you previously removed. See Figure 4 for correct completed assembly.



- 5. Tighten all bolts.
- 6. Assembly complete!